



# **Company Presentation**

September 2013

[www.c4dfurniture.com](http://www.c4dfurniture.com)

# Who we are

# C4D

- Sales Office representing one the the largest and most modern in Europe upholstery and mattresses factories
  - Com40
  - Correct
- Our business is global with production facilities in central Poland (Nowe Skalmierzyce) and in US (Danville, Virginia)
- 13 years experience in upholstery and mattresses design and production
- Over 3 600 Employees
- Daily capability up to 500 units of garden furniture,
- 4 000 upholsteries and 7 000 mattresses
- Vertical integrated company



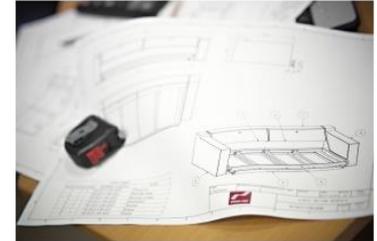
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# Departments



## Department of Development and Implementation

We have an experienced team of designers of garden and upholstered furniture and mattresses that not only offer improvements to the existing range of products of our Partner, but also design products according to the customers' wishes within the desired price range. As our company is committed to promoting and supporting young designers, we offer products designed by Polish students of design who work with us.



## Laboratory

We maintain strict quality control of both raw materials and finished products. Our chemical laboratory tests the foam and latex – we check emissions, density and other parameters specific to these products. In the case of springs and mattresses we test their hardness and durability.



# Departments



## **Aluminium frames' production department**

The production of aluminium frames in our newest factory is based on the latest available technology in the market, supported by lean manufacturing processes. All of the production processes are supported by a precise fiber laser, electronically controlled / directed 5-axis CNC bender and a fully robotic welding process. We have a fully automated powder coating process that ensures the highest quality with proper preparation of the surface to be coated, which is very important for garden furniture. The best available technology in the market and appropriate processes to ensure the highest quality and consistency in mass production along with the highest performance.

## **Sewing slipcovers for sofas and mattresses**

Our sewing department includes a team of hundreds of employees. We offer sewing and quilt covers at competitive prices. In the case of covers for mattresses we have the ability of quilting foam and latex and manufactured in our company at the tops. Taking into account our long-term and effective working relationship with the major producers of woven and knitted fabrics in Europe, we can take over the replacement of existing designs, but also create new designs according to our partner's wishes.



# Departments



## Foam Production

Our range includes polyurethane foams produced by a modern foam line that provides the highest quality and consistency of products. The foam is commercially available as blocks, mats or rolled. Foam mats can be cut into various patterns and shapes according to the wishes of our partner. Our foam meets the requirements of European, British or American standards, and can be produced in PU, HR or memory foam quality.



## Latex Production

We use the Dunlop process of continuous production to manufacture latex tops. We can produce latex according to our partner's wishes adjusting the level of natural and synthetic latex. Forms and latex tops can be produced in different sizes, thicknesses and hardnesses.



# Departments



## **Springs Production (Bonnells and Pockets)**

We are the market leader in the production of pocket and bonell springs. We have our own production of wire also used to produce boards made of mini pocket springs and zone springs. We offer them in various heights and configurations, including the boards with flat frames allowing rolling.



## **Storage and Logistics**

Our warehouse is fully automated and has an integrated internal transport system. Our storage capacity is approximately 4 000 containers. This allows us to maintain an inventory dedicated to individual partners and fast delivery throughout Europe and the world.



## **Mattresses production**

We are the world leader in the production of all types of mattresses. We produce many of the components comprising the mattress and using the economies of scale, we can offer our partners a very attractive pricing. Our range includes foam, latex, spring and reversible mattresses, as well as the bases of mattresses. In addition, we produce mattress toppers and pads.



# Departments



## Upholstery furniture production

The production of upholstered furniture is based on providing solutions in line with the expectations of our partners and their customers and is dependent on the required quality and price. Our range includes upholstered sofas, functional sofas, armchairs, corners, headboards, beds and other furniture upholstered in accordance with the individual designs of our partners. Throughout the production we use components manufactured within the Company, including our own foam, fabric, springs and covers.



# Why it is worthy to co-operate with us



- One of the largest and most modern factory of upholstery and mattresses in Europe
- Vertically integrated organization – most components produced in house
- High quality and safety production standards
- Global presence – Partners all around the world
- 13 years experience in upholstery and mattresses design and production
- Company designers team open for Partners and Customers needs
- We produce tailored made products for our Partners

**Thank you for your attention  
and we look forward for the co-operation**



**Piotr Myśliwiec**

Sales & Marketing Director

[piotr.mysliwiec@c4dfurniture.com](mailto:piotr.mysliwiec@c4dfurniture.com)

GSM + 48 668 153 307

**SALES OFFICE**

ul. Mazowiecka 6

09-100 Płońsk, Poland

+48 23 662 68 01 ext.136

+48 23 662 68 02

[sales@c4dfurniture.com](mailto:sales@c4dfurniture.com)

[www.c4dfurniture.com](http://www.c4dfurniture.com)

**FACTORY**

ul. Podkocka 4b

63-460 Nowe Skalmierzyce

Poland